

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		<i>KZadow</i>

1000520 Four'N Twenty Traveller Meat Pie 24 x 160g	Spec. version	2.0
	Effective date	Nov 2020

Product Code	1000520			
Product Name	Four'N Twenty Traveller Meat Pie 24 x 160g			
Product Description	The Classic Taste Of 100% Australian Meat in Delicious Gravy Wrapped in Golden Pastry			
Packaging Description	Individually flow wrapped traveller in printed film. 24 inners to a carton			
Manufacturing Location & Line	Patties Bairnsdale			
APN/TUN	APN	93 11008 00520 3	TUN	193 1008 00520 0

Ingredient Listing	Water, Wheat Flour, Beef (Min 25%), Margarine (Vegetable Fats and Oils, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Flavour, Colour (160a)), Thickeners (1412, 412), Textured Soy Protein, Seasoning (Contains Wheat , Flavour Enhancer (621)), Onion, Cereal Binder (Wheat), Mineral Salts (508, 500, 341), Colour (150c), Salt, Vegetable Oil, Pepper, Glaze (Contains Wheat , Colour (160b)), Emulsifier (481), Rice Flour.
Product Claims	-
Allergen Statement	Contains: Gluten (Wheat), and Soy. May Contain: Milk and Egg.
Country of Origin	 Made in Australia from at least 90% Australian ingredients

Nutrition Information				
Servings per package	1			
Serving size	160g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1390 kJ	16 %	871 kJ
	Protein	14.8 g	30 %	9.2 g
	Fat , total	13.5 g	20 %	8.5 g
	– saturated	7.1 g	29 %	4.5 g
	Carbohydrate	36.9 g	12 %	23.1 g
	– sugars	1.2 g	1 %	0.8 g
	Sodium	510 mg	22 %	317 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			

Specification Status:	☐ In Development ☒ Approved ☐ Obsolete	Page 1 of 4
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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.
Serving Instructions	HEATING INSTRUCTIONS CONVENTIONAL OVEN - Preheat oven to 180°C (170°C fan forced). - Leave pie in packaging and place on oven tray. - If frozen, heat for 30 minutes. - If thawed, heat for 15 minutes. MICROWAVE OVEN (1000 WATT) - Leave pie in packaging and place on a microwave safe plate. - Place into a microwave oven in the middle of turntable. - Heat on high, if frozen for 3½ minutes, if thawed for 2 minutes. - Allow pies to stand for 3 minutes before serving. - To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. Caution: filling may be very hot. Guide only, heat times may vary.

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Packaging Details									
PACKAGING SPECIFICATION									
SKU Number		1000520							
Product Description		Traveller Pies							
Brand		FNT							
PRIMARY PRODUCT (eg Pie, Roll....)									
Primary Pack Weight (Product)		160		g					
RETAIL PACK (eg Selling Item)									
Retail Pack Weight (Product)		160		g					
Primary Products per Retail Pack		1							
SHIPPER (Corrugated Carton)									
Shipper Weight (Product)		3.84		Kg					
Gross Shipper Weight (Product + Packaging)		4.06		Kg					
Retail Packs per Shipper		24							
Primary Packs per Shipper		24							
Shipper Configuration (H x L x W)		4		x		3		x 2	
PRIMARY PACK Dimensions (mm)									
Wrap		210		x		215			
		Length				Width		Height	
Internal Dimensions		0		x		0		x 0	
External Dimensions		0		x		0		x 0	
SHIPPER Dimensions (mm)									
		Length				Width		Height	
Internal Dimensions		308		x		202		x 122	
External Dimensions		316		x		210		x 138	
PALLET									
Cartons Per Layer		20				Layers Per Pallet		6	
Cartons Per Pallet		120				Pallet Pattern		20S2	
Pallet Dimensions (mm) (L x W x H)		1156		x		1156		x 956	
BARCODES									
		APN (Retail Pack)		93 11008 00520 3					
		TUN (Shipper)		193 11008 00520 0					
Pack Part # Wrap/Inner		4004114							
Pack Part # Outer		4003618							
Issue Date		27/08/2020							
Unit date code		Best Before DD/MMM/YYYY dd mm hh:mm line			Outer date code			Best before DD/MMM/YYYY hh:mm	

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Contact Information	Four'n Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875 For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook. Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au
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